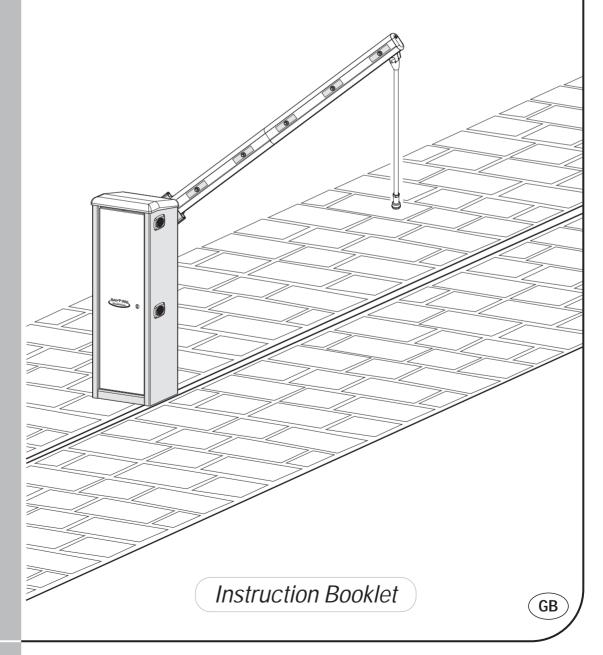
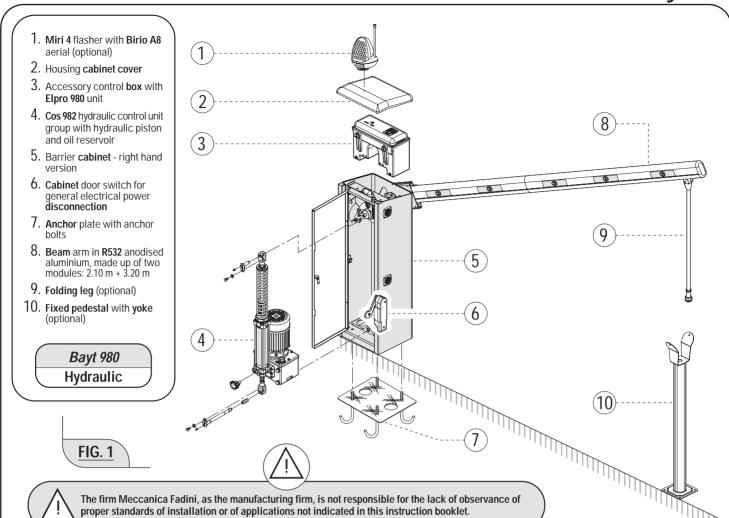
BAYT 980

Oil-Hydraulic barrier for traffic control of from 3 to 8 metres wide

Version with aluminium fencing
Version with cabled hinged road barrier beam
Folding or fixed leg with yoked pedestal
Fully convertible to right and left versions
Fixed braking when opening and adjustable when closing
Road barrier beams set up for flashing LED lamps







INSTRUCTIONS TO BE FOLLOWED BEFORE INSTALLATION OF THE AUTOMATED MECHANISM

FOR PERFECT APPLICATION AND FUNCTION OF THE BAYT 980 IT IS RECOMMENDED THAT THE FOLLOWING EXPLANATION POINTS AND THEIR RESPECTIVE DRAWINGS FOUND IN THIS INSTRUCTION BOOKLET ARE FOLLOWED.

IMPORTANT: THE ENTIRE INSTALLATION MUST BE PERFORMED BY QUALIFIED TECHNICAL PERSONNEL,
WITH RESPECT FOR THE EN 12453 - EN 12445 SAFETY REGULATIONS
AND MACHINE DIRECTIVE 98/37/FC.

CARRY OUT A CAREFUL RISK ANALYSIS ACCORDING TO THE REGULATIONS IN FORCE.

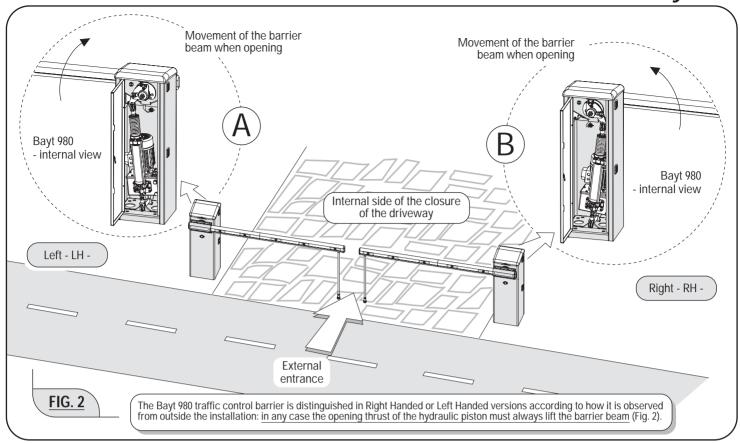
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PRELIMINARY WARNINGS FOR SAFETY AND THE PROPER OPERATION OF THE SYSTEM

Before proceeding to the actual installation of the automated mechanism in the ground it is necessary to verify as follows:

- The installation, inspection, testing, risk analysis and following maintenance procedures must be performed by qualified and authorised technical personnel.
- This automated mechanism has been designed for the exclusive use with the minimum required safety, signalling and command accessories, which are indicted in this booklet.
- Any other application not expressly indicated in this booklet could bring about malfunction or damages to things or persons.
- Check and verify the consistency of the terrain so as to avoid future settling or deformation in the area in which the automated mechanism is to be installed.
- Check and verify in the immediate vicinity of the site and underneath it that there are no service conduits that could interfere with the necessary excavations in the ground.
- Verify that, in the immediate vicinity and underneath the site of the installation of the accessories, there are no sources of electromagnetic disturbances, such that the magnetic/electromagnetic fields of any possible metallic mass detection loops and of all the system command and control electronics for the device might be masked or unduly influenced.
- Check and verify that the electrical mains supply lines powering the electrical motor are 230V±10% at 50Hz.
- Electrical power supply for the *Bayt 980* must be delivered by way of electrical cables with a section of 1 mm² for a maximum distance of 50 metres. For distances longer than 50 metres it is recommended that cables with sections suitable for a proper standard of installation be used.
- During the entire movement of the barrier beam there must be no obstacles or aerial contacts that obstruct its movement.
- For any necessary substitutions of elements or accessories, utilise only original components indicated by the manufacturing firm.
- All of the packing material and other waste must be disposed of through specialised firms. Do not dispose of toxic substances into the environment. The Meccanica Fadini Company is not responsible for any damages brought about by improper utilisation or any use that is not specifically indicated in this booklet. Furthermore, it will not respond for malfunctions due to the use of materials or accessories not indicated by the same firm.
- The manufacturing firm reserves the right to bring about modifications to this booklet without notice.
- All of the drawings and figures in this booklet are purely indicative and may not represent a real installation. It is the job of the installer to verify them and adapt them to the actual requirements.

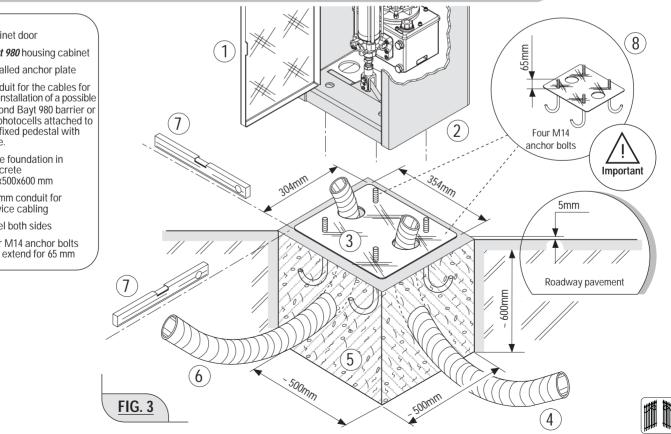




INSTALLATION OF THE ANCHORING PLATE IN THE GROUND

The first operation to be carried out is the cementing of the Anchor Plate into the ground on a levelled surface obtained through the pouring of a cement slab, paying attention that the longer side corresponds to the cabinet door side. It is necessary then to arrange one or two flex conduit tubes with a 50mm diameter, which will enable the later passage of the electrical service cables (Electrical powering of the system and for the command and safety accessories), as illustrated in Fig. 3

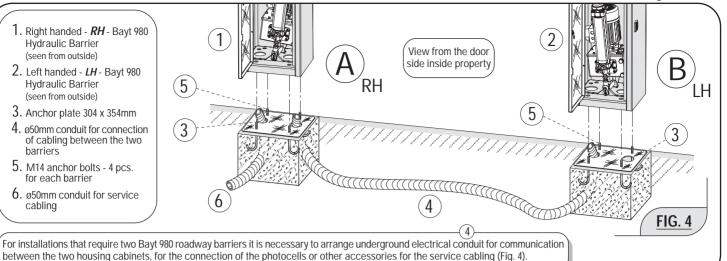
- 1. Cabinet door
- 2. Bayt 980 housing cabinet
- 3. Installed anchor plate
- 4. Conduit for the cables for the installation of a possible second Bayt 980 barrier or for photocells attached to the fixed pedestal with yoke.
- 5. Base foundation in concrete 500x500x600 mm
- 6. ø50mm conduit for service cabling
- 7. Level both sides
- 8. Four M14 anchor bolts that extend for 65 mm



Important: screw down the entire length of the threading of the anchor bolts to the anchor plate before cementing it in its site. Important: the anchor plate must be perfectly levelled before it is cemented using a level in both directions. Furthermore, it is necessary that it be *raised by 5 mm* from the level of the roadway pavement (Fig. 3).



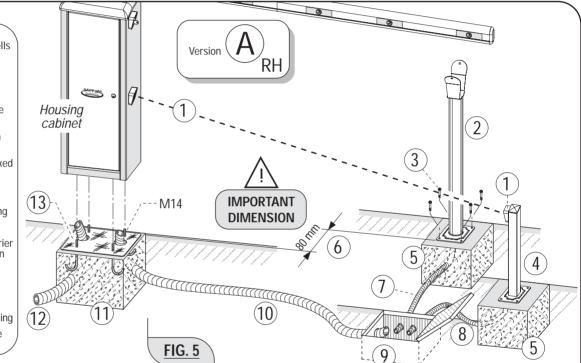
- 2. Left handed *LH* Bayt 980 Hydraulic Barrier (seen from outside)
- 3. Anchor plate 304 x 354mm
- 4. ø50mm conduit for connection of cabling between the two
- 5. M14 anchor bolts 4 pcs. for each barrier
- 6. ø50mm conduit for service cabling



INSTALLATION OF THE FIXED PEDESTA

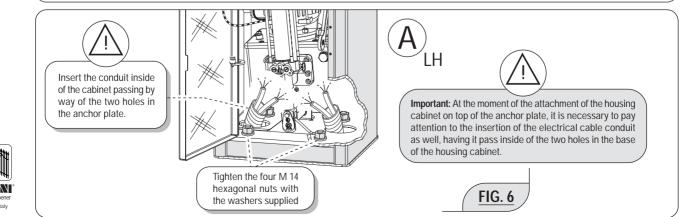


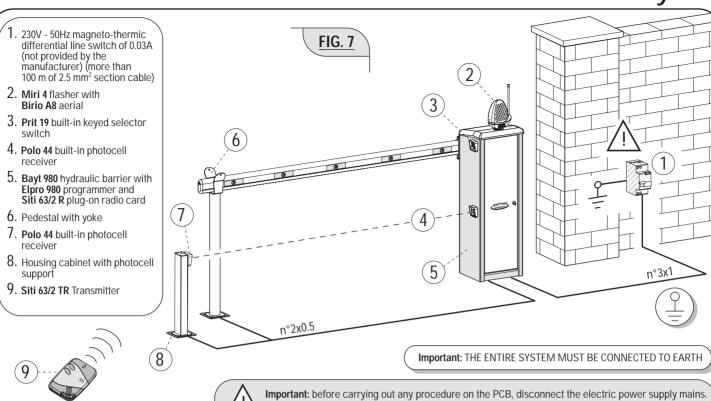
- 2. Fixed pedestal with yoke
- 3. Anchor bolts
- 4. 0.54 m Column
- 5. 0.30 x 0.30 x 0.20 m Concrete block for photocell
- 6. Important dimension 80 mm
- 7. ø20 mm flex conduit for connection of cabling for fixed pedestal with yoke for the electromagnet
- 8. ø20 mm flex conduit for photocell connection cabling
- 9. Derivation well
- 10. ø50 mm flex conduit for barrier and accessories connection cabling
- **11.** 0.5 x 0.5 x 0.6 m Concrete block
- 12. ø50 mm flex conduit for electrical power supply cabling
- 13. 0.304 x 0.354 m Anchor plate



For the installation of the "Fixed pedestal with yoke" - 2 - it is necessary to arrange a service conduit for the passage of electrical cabling for the photocells or for a possible application of the electromagnet (optional) anchoring the "Aluminium Barrier Beam" between the barrier and the fixed pedestal with yoke - 2 -; this operation must be performed after having set the Bayt 980 foundation plate at a distance determined by the length of the barrier beam from the fixed pedestal - 2 - 80 mm out of line from the corner of the housing cabinet base (Fig. 5).

Once the Anchor Plate Anchor Plate has been well set in the ground (it is necessary to wait until the concrete has set), the Bayt 980 housing cabinet may be installed and then tighten the four M14 hexagonal nuts securely with their relative washers (screwing them down tight on the anchor bolts extruding from the base of the cabinet) as illustrated in Fig. 6.





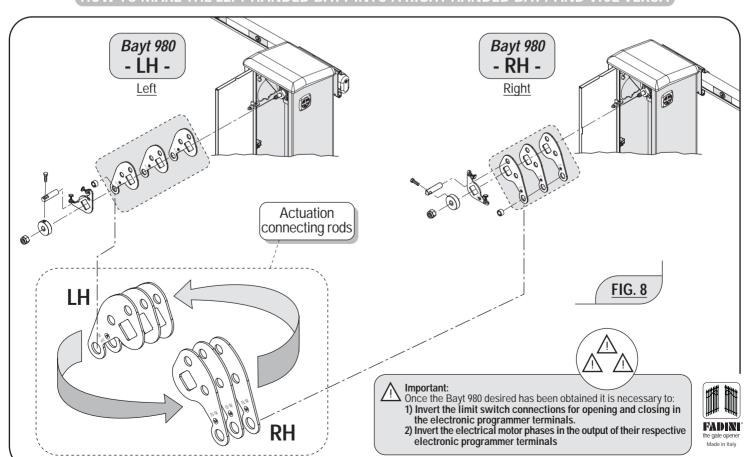
Important: all of the electrical connections and the cabling must be carried out to standard, with respect for the proper rules of installation, according to the safety regulations in force (Machine Directive 98/37/CE) and must be performed by qualified technical personnel, formulating a complete risk analysis and adopting suitable safety measures in the filling out of the Technical File, according to the EN 12445 ed EN 12453 Regulations.

be examined thoroughly

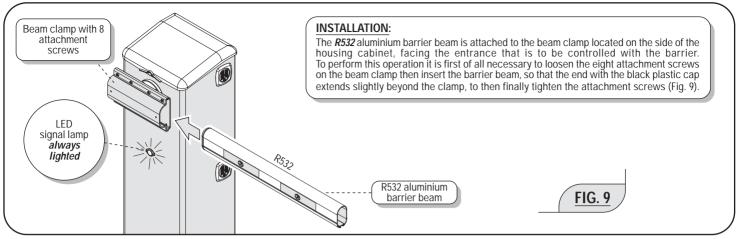
It is furthermore recommended that the booklet "Safety Regulations" made available by Meccanica Fadini

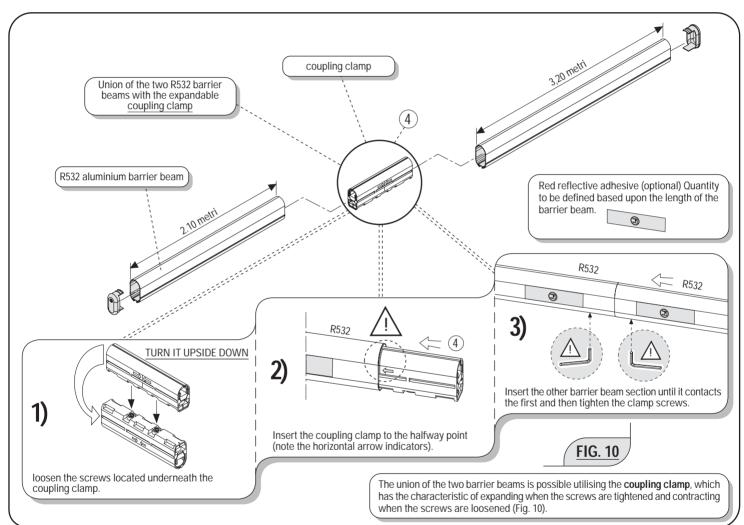
- For the Electrical power supply of the electrical motor and the flasher, electrical cables with a section of 1 mm² will be utilised for a maximum distance of 50 metres. For distances longer than 50 metres it is recommended that cables with sections suitable for a proper standard of installation be used. For all of the accessories external to the electrical control panel, electrical cables with wires of a section of 0.5 mm² may be utilised.

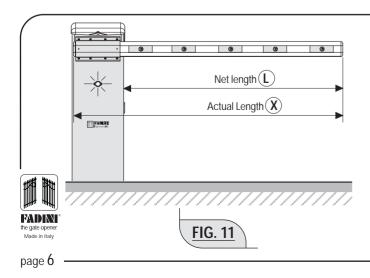
HOW TO MAKE THE LEFT HANDED BAYT INTO A RIGHT HANDED *BAYT* AND VICE VERSA



INSTALLATION OF THE BARRIER BEAM AND POSSIBLE COMBINATIONS



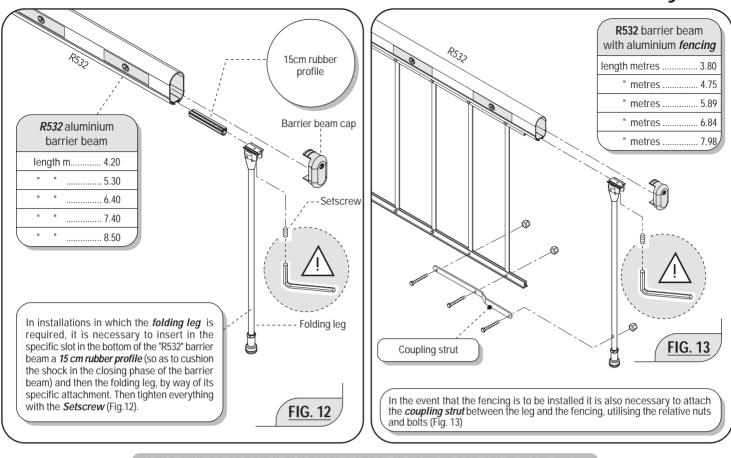




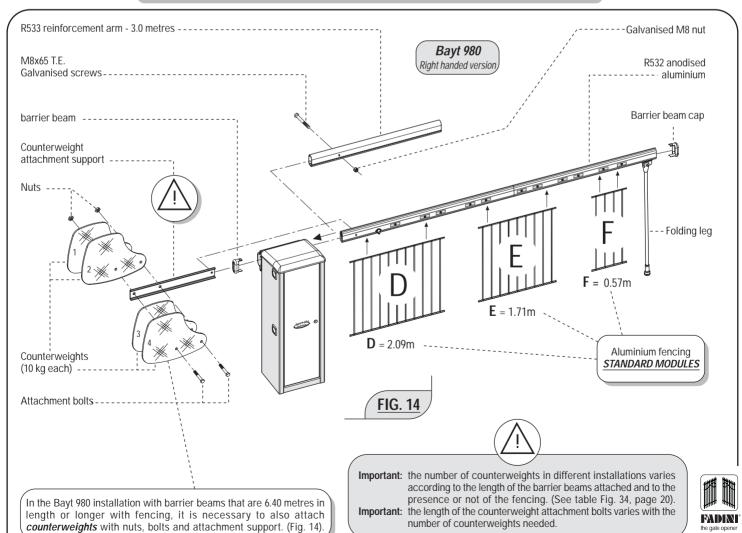
	Actual length maximum dimensions (metres)	X	roa	gth for to dway etres)	he
Barrier be	eam 3.20		metre	s 2.85	
	2.10 + 2.10 =	4.20		3.85	
	3.20 + 2.10 =	5.30		4.95	
	3.20 + 3.20 =	6.40		6.05	
	3.20 + 2.10 + 2.10 =	7.40		7.05	
<u></u>	3.20 + 3.20 + 2.10 =	.8.50	"	8.15	

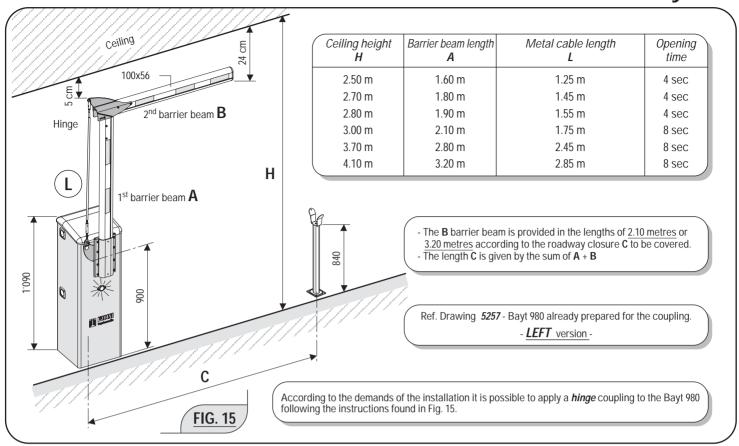
POSSIBLE COMBINATIONS:

The R532 barrier beam is provided in two modules: of *2.10 metres* and of *3.20 metres*, with the possibility of making up barrier beams of different lengths, as represented in the table in Fig.11.

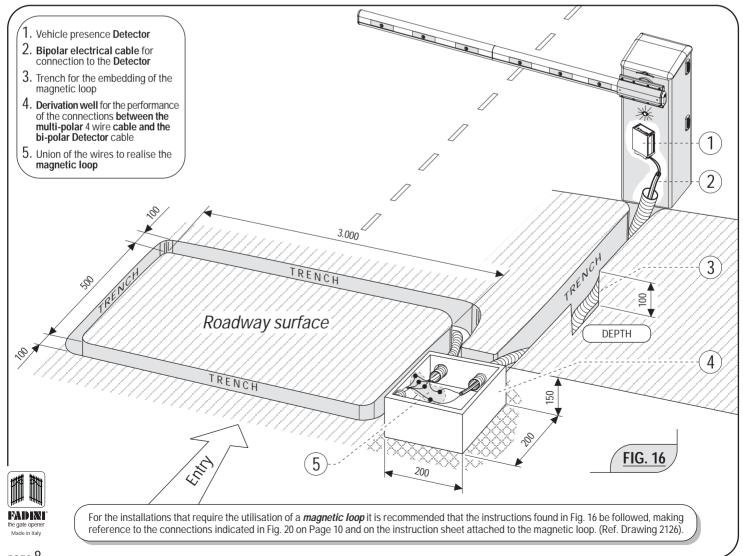


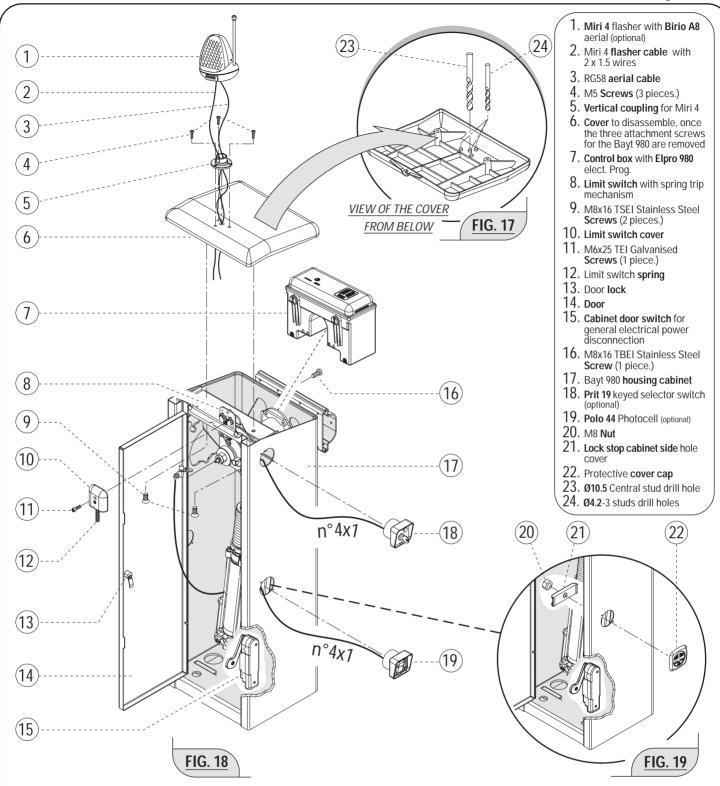
INSTALLATION OF COUNTERWEIGHTS ON THE BAYT 980





INSTALLATION OF THE BAYT 980 WITH MAGNETIC LOOP





- Loosen and remove the three "M8" attachment screws (9 and 16) of the cabinet cover (6) (Fig. 18).

- Turn the cover (6) upside down and drill with a 4.2 mm diameter bit and thread the three M5 studs (24) for the attachment of the "Miri 4" flasher (1) (Fig. 17).

- The central stud of the cover (23) must be drilled out with a 10.5 mm diameter bit to enable the passage of the electrical power supply cable for the "Miri 4" flasher and for the possible insertion of the "RG58" coaxial cable for the "Birio A8" aerial (Fig. 17).

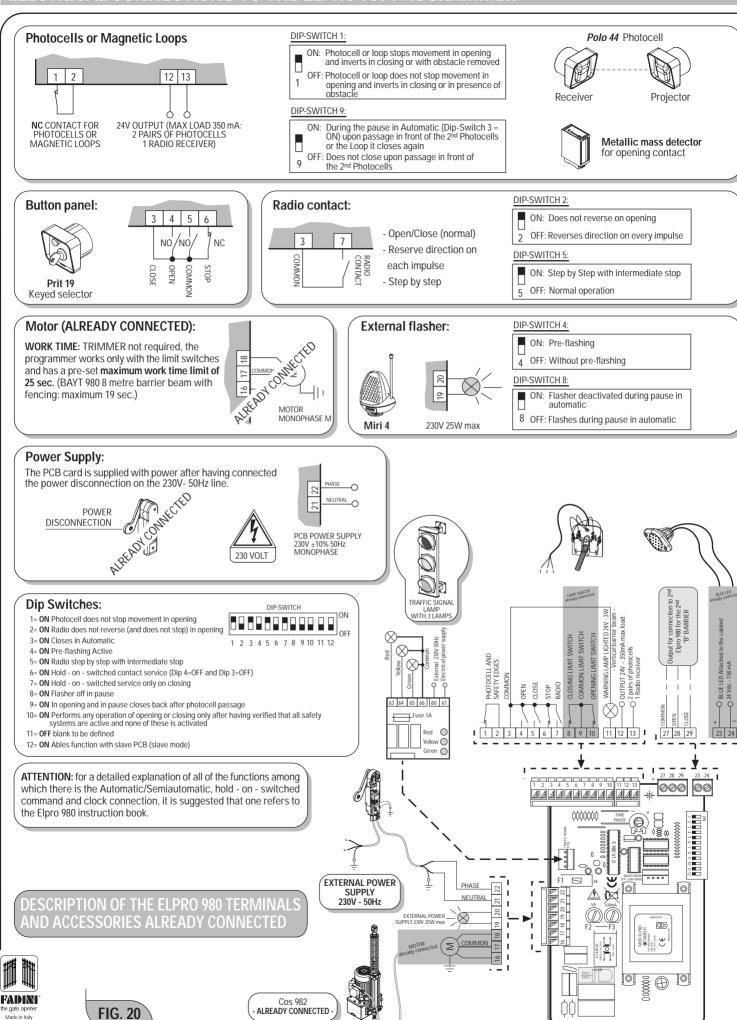
- Then run the electrical cables through the central 10.5mm diameter hole and attach the vertical coupling (5) for the "Miri 4" flasher (1) with the three "M5" screws (4) on the outside of the cover (Fig.18).

- Replace the cover on the housing cabinet (Ref. 17) and attach it with the three M8 screws so as to cover the Bayt 980 cabinet, as shown in Fig. 18.

In order to install the Polo 44 photocells and the Prit 19 selector switch on the housing cabinet, it is necessary to remove the *protective covers* (22) unscrewing the *M8 nut* (20) from inside of the cabinet and then removing the *stop plate* (21) (Fig. 19). The *housing cabinet* is in this way prepared for the attachment of all of the operational accessories (Fig.18).



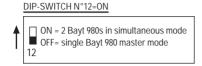
ELECTRICAL CONNECTIONS TO THE ELPRO 980 PROGRAMMER



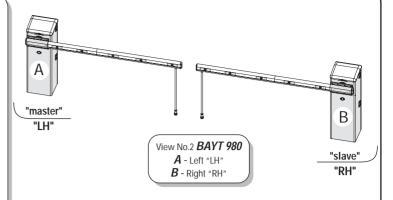
Electrical connections:

- Elpro 980-A: Perform all of the connections necessary for the operation of the Bayt 980-A. Any command accessories, radio PCB or whatnot, must be connected exclusively to the Elpro 980-A.
- Elpro 980-B: Power the PCB, jumper the NC connections (Stop, photocell and safety switches) and finally connect the motor and the limit switches of the Bayt 980-B

Set the Dip-Switch 12 = **ON**

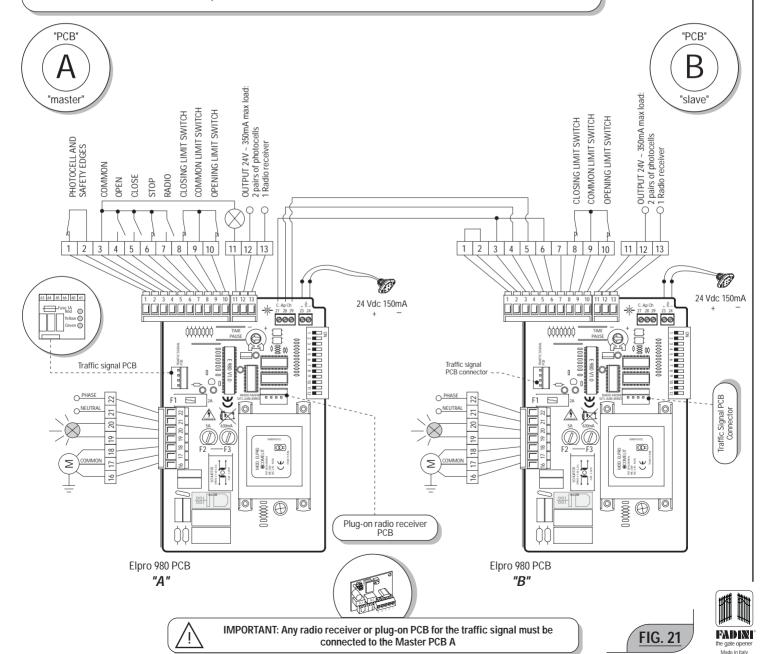


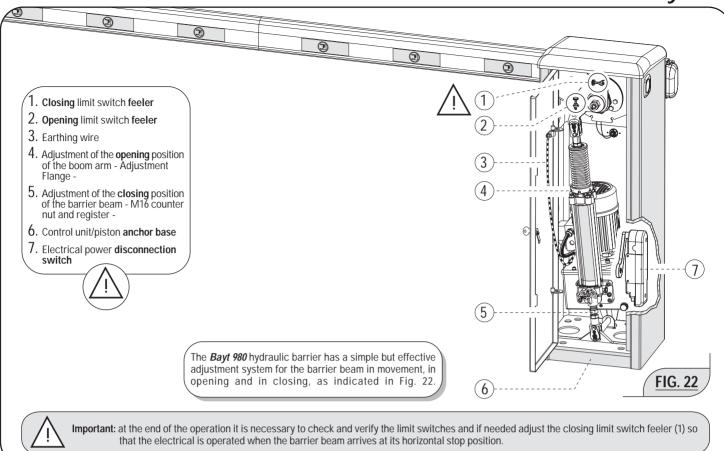
3) Connect the **27**, **28**, **29** terminals of the **Elpro 980-A (master)** respectively with the **3**, **4**, **5** terminals of the Elpro 980-**B (slave)**.

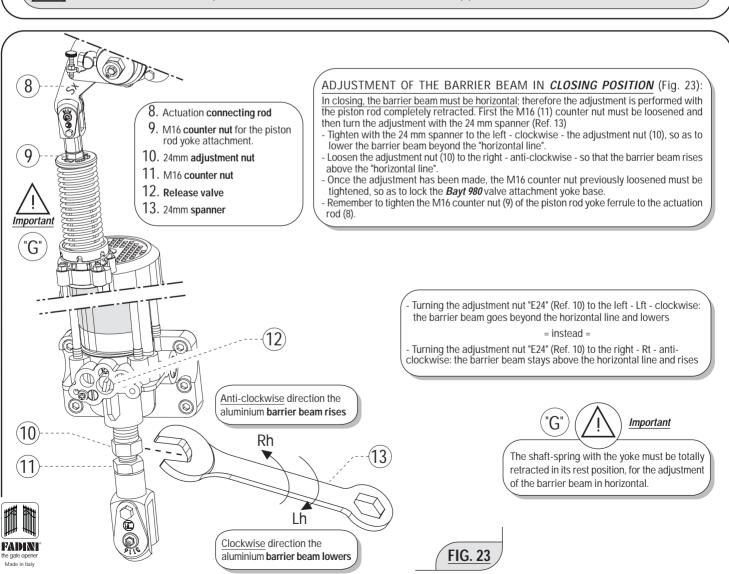


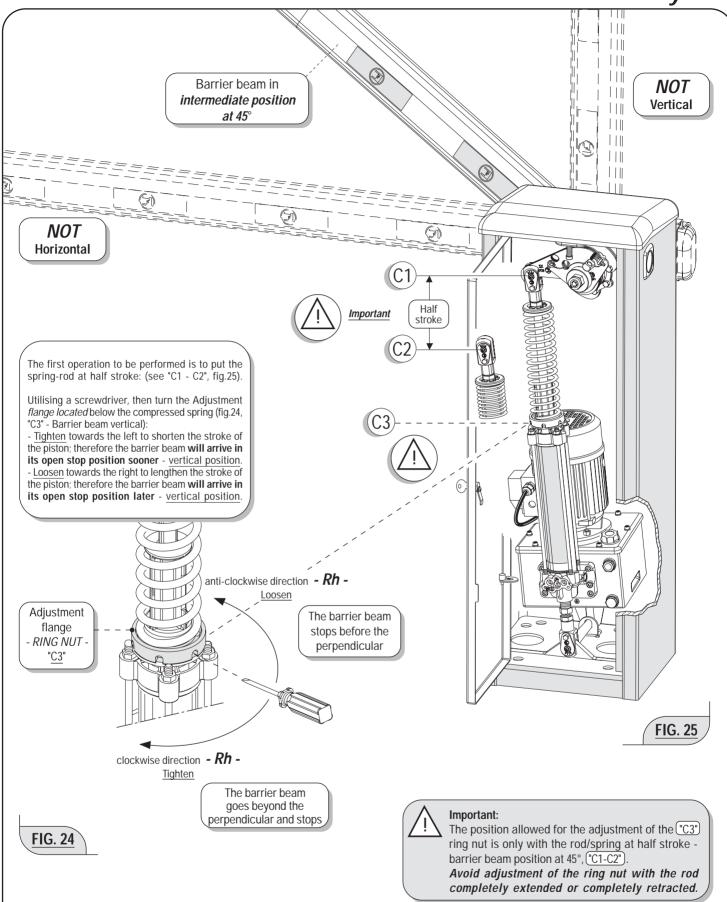
Before completing all of the electrical connections necessary, distinguish the Elpro 980 of the **A "Master"** Barrier, which commands the Elpro 980 in the **B - "Slave"** Barrier.

ATTENTION: in the case of simultaneous barriers it is suggested that they are set with an equal barrier beam length and speed, otherwise the master barrier between the two must be that with the longer barrier beam length or that with the slowest speed.





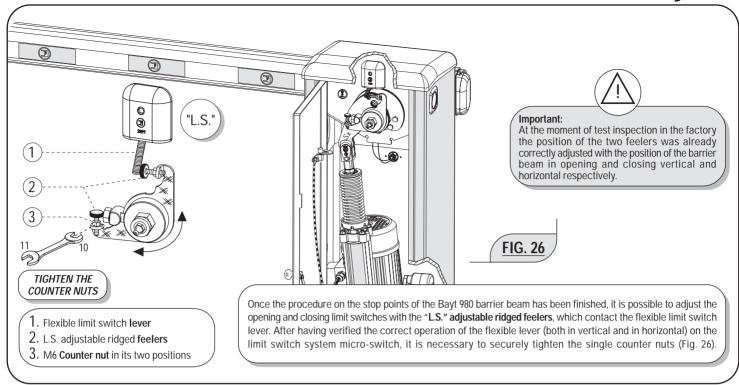




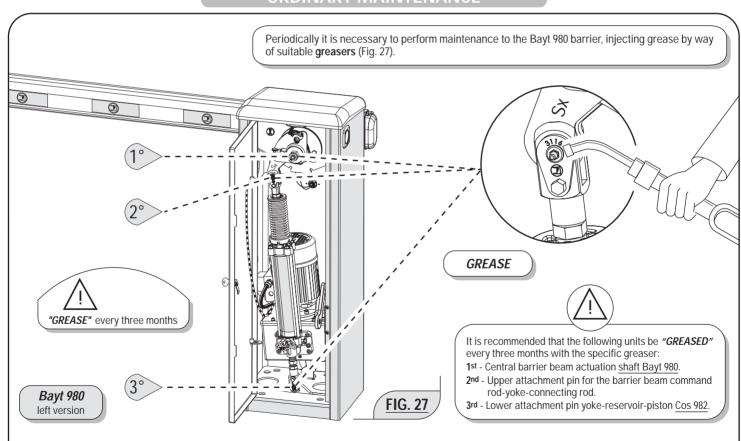
$\sqrt{\mathsf{ADJUSTMENT}}$ of the barrier beam in *opening position*

It is important that the entire operation comes about when the barrier beam **is not in its vertical or horizontal stop position** (fig 25). With the barrier **beam in an intermediate position** at 45° and the rod therefore at its half stroke point, it is possible to adjust the barrier beam in opening.





ORDINARY MAINTENANCE



For optimum performance of the system over time according to safety regulations, it is necessary to perform proper maintenance and monitoring of the entire installation (for the automation, the electronic equipment installed and for the cabling connected to these). Only qualified technical personnel must perform the entire installation, filling out the Maintenance Manual indicated in the specific Regulation Book (to be requested):

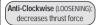
- Hydraulic mechanism: maintenance inspection check at least every 6 months;
- Electronic equipment and safety systems: inspection check at least once every month;
- Ordinary and extraordinary maintenance must be agreed on between the principal and the maintenance firm.
- Dispose of the packaging containers, such as the cardboard, plastic sheeting, foam padding, etc., through specialised waste disposal firms. DO NOT DISPOSE OF EITHER WASTE OR TOXIC SUBSTANCES INTO THE ENVIRONMENT.
- In the event of the removal of the "Cos 982" Actuator, **do not cut the electrical wires**, but remove them from the terminal loosening the setscrews in the derivation box.





Important:

At the moment of the test inspection in the factory the thrust force has already been calibrated and set as a function of the speed and the length of the barrier beam.





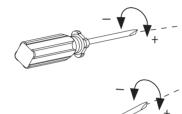
Clockwise (TIGHTENING): increases thrust force

To obtain a greater thrust force it is necessary to tighten the regulators in a clockwise direction, while turning them in an anti-clockwise direction gives a lesser thrust force (Fig. 28)

Cos 982

Vertical position

Red regulator: adjustment of the thrust of the opening boom arm





MANUAL RELEASE



FIG. 28

Slowing of the barrier beam:

- + Tightening increases the braking of the barrier beam.
- Loosening decreases the braking of the barrier beam.

The braking of the Bayt 980 barrier beam in its horizontal can be finely adjusted to the required degree by way of the screw adjustment located on the valve body, in the Slowing position. Fig.28



ATTENTION Important



IMPORTANT:

Do not put oil into the reservoir. It has already been filled.

= APR13 =

To check the oil level in the reservoir of the Cos 982, the piston must be perpendicular to the housing cabinet of the Bayt 980.



turn the release key in an anticlockwise direction (do not loosen any more than one turn)



In the situation in which there is an electrical power failure, it is possible to make the movement of the barrier beam manual by acting on the regulator located between the two regulators for maximum and minimum pressure with the specific unlocking spanner (Manual Release) Fig. 28.



Do not put oil into the reservoir. It has already been filled.

In the "Cos 982" hydraulic piston it is possible to adjust the thrust force necessary for the movement of the Bayt 980 barrier beam, with the possibility of the acting on the adjustment regulator for the maximum and the minimum hydraulic circuit pressure in the oil reservoir valve body. This will assure a regular movement and total anti-crush protection at the same time. The two regulators, one Red and one Green, are positioned frontally on the valve block, at the base of the barrier beam actuation piston.

Green regulation:

adjustment of the thrust of the

horizontal *closing* barrier beam

- regulator that adjusts the aluminium barrier - Red: beam vertical opening thrust.
- Green: regulator that adjusts the aluminium barrier beam horizontal descent

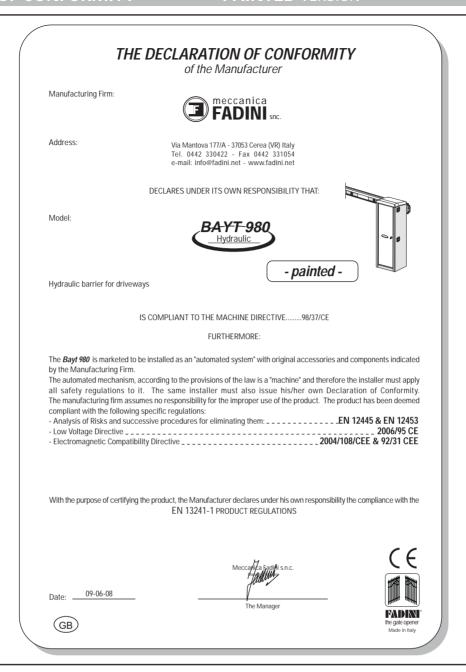
Bayt 980 hvdraulic



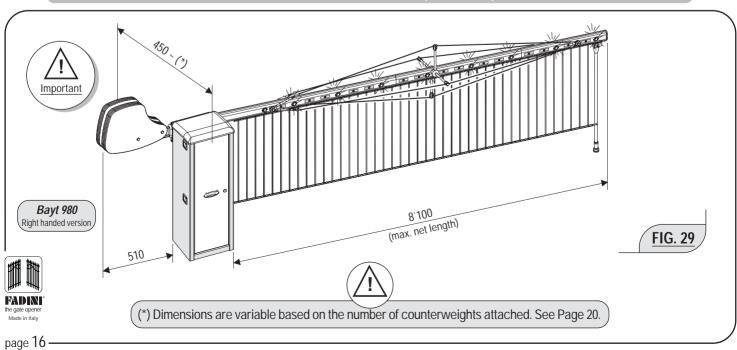
Important:

At the moment of the test inspection in the factory the thrust force has already been calibrated and set as a function of the speed and the length of the boom arm



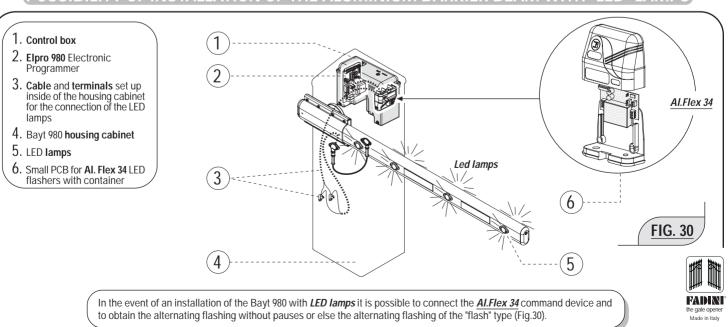


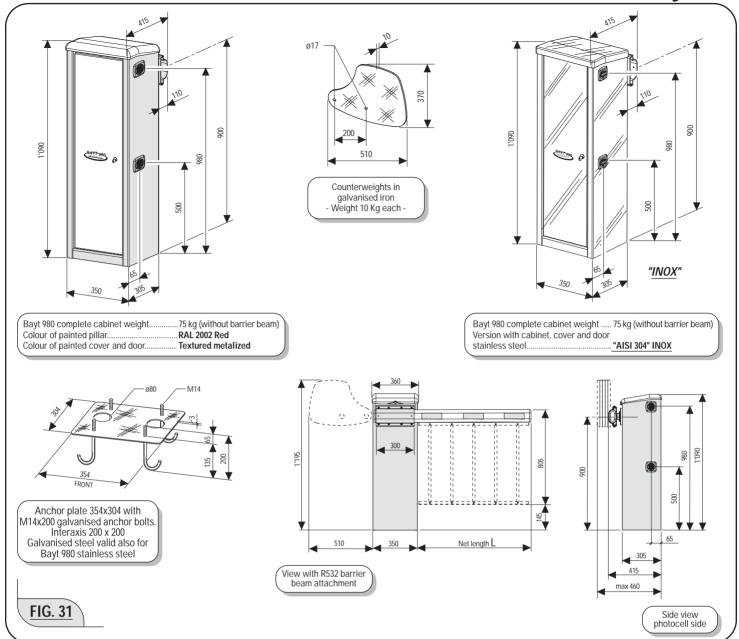
GENERIC INSTALLATION WITH COUNTERWEIGHTS, CABLES, FENCES AND LED LAMPS



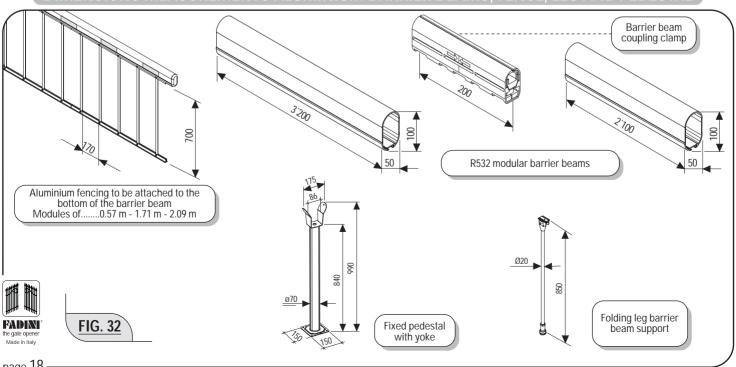


POSSIBILITY OF INSTALLATION OF THE ALUMINIUM BARRIER BEAM WITH "LED" LAMPS





ISIONS MEASUREMENTS ALUMINIUM BARRIER BEAMS, FENCE, LEG AND PEDESTAL



4 seconds

Service cycle: 4 s opening - 4 s pause - 4 s closing - 4 s pause Complete cycle time ______16 sec Complete cycles Opening - Pause - Closing - Pause _ _ _ 225/hour Annual cycles (with 8 hours of service per day) total _____ 657'000

14 seconds

Service cycle: 14 s opening - 7 s pause - 14 s closing - 7 s pause Complete cycle time_____ Annual cycles (with 8 hours of service per day) total ____ 251 000

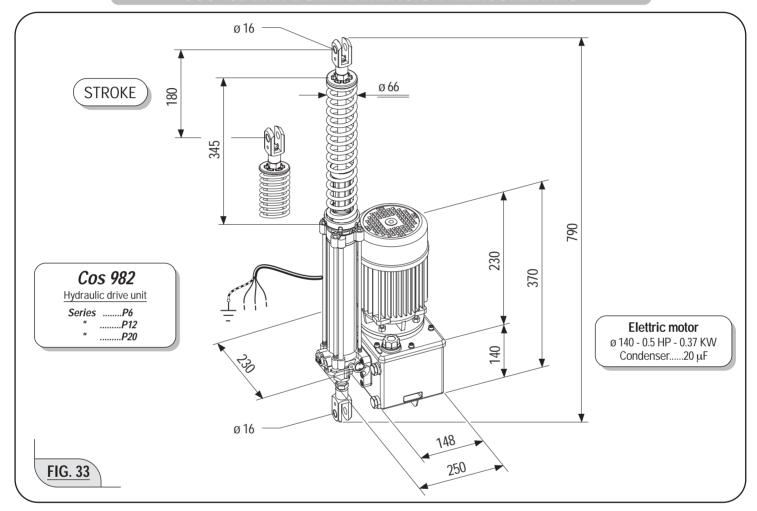
8 seconds

Service cycle: 8 s opening - 4 s pause - 8 s closing - 4 s pause Complete cycle time _____24 sec Complete cycles Opening - Pause - Closing - Pause _ _ _ _ _ 150/hour Annual cycles (with 8 hours of service per day) total _____ 438'000

19 seconds

Service cycle: 19 s opening - 10 s pause - 19 s closing - 10 s pause Annual cycles (with 8 hours of service per day) total _ _ _ _ . 181 000

COS 982 DRIVE UNIT DIMENSION MEASUREMNTS



TECHNICAL SPECIFICATIONS - BAYT 980 -

- Cos 982 - Hydraulic drive unit

Average operational pressure ______2 MPa (20 bar) Maximum operational pressure _____ 4 MPa (40 bar) Hydraulic oil type _____Oil Fadini Reservoir volume _____ Static weight _____ 22.5 Kg Operational temperature _____-20°C to +80°C Protection grade ______IP 673



Do not put oil into the reservoir. It has already been filled.

TECHNICAL SPECIFICATION													
Power yield													

0.37 KW (0.5 HP) Electrical power supply..... Frequency 50 Hz 24A

Electric Motor

Current Absorbed Power absorbed _____ 510 W Motor rotation speed _____ 1'350 rpm Intermittent service _____ S3

> Bayt 980 Oil-hydraulic



3 sec.	no Spring	Barrier beam 3.20 m	7 lamps	no Fence	no Cables	no Counterweights	piston Ø30
4 sec.	no Spring	Barrier beam 3.20 m	7 lamps	no Fence	no Cables	no Counterweights	piston Ø40
		Barrier beam 4.20 m	9 lamps				pistori b-to
		D	9 lamps	with Fence			
8 sec.	with Spring	Barrier beam 4.20 m	9 lamps	no Fence	no Cables	no Counterweights	piston Ø40
		Barrier beam 5.30 m	11 lamps				
		Barrier beam 6.40 m	13 lamps				
	with Spring	Barrier beam 4.20 m	9 lamps	211.5	no Cables	no Counterweights piston Ø50 Counterweights n°4x10Kg	
14 sec.		Barrier beam 5.30 m	11 lamps	- with Fence			
		Barrier beam 6.40 m		no Fence			
			13 lamps	with Fence			piston Ø50
		Barrier beam 7.40 m	15 lamps	no Fence	with Cables	Counterweights n°3x10Kg	
		Barrier beam 8.50 m	17 lamps			Counterweights n°7x10Kg	
		Barrier beam 6.40 m	13 lamps	with Fence	no Cables	Counterweights n°4x10Kg	
19 sec.	with Spring	Barrier beam 7.40 m	15 lamps	no Fence	with Cables	Counterweights n°3x10Kg	
				with Fence		Counterweights n°6x10Kg	piston Ø60
		Barrier beam 8.50 m	17 lamps	no Fence		Counterweights n°7x10Kg	
				with Fence		Counterweights n°9x10Kg	Bayt 980 Oil-hydraulic

SPECIFIC SUGGESTIONS



FIG. 34

The development of the firm MECCANICA FADINI has always been based upon the guarantee of the quality of its products and on the existence of a TOTAL QUALITY CONTROL system, which has guaranteed the maintenance of quality levels over time and a constant updating of the European Regulations, in the framework of a continuous process of improvement.

Before installation on the part of qualified technical personnel, it is suggested that the Safety *Regulations Booklet* made available by Meccanica Fadini be examined.





Installer's stamp

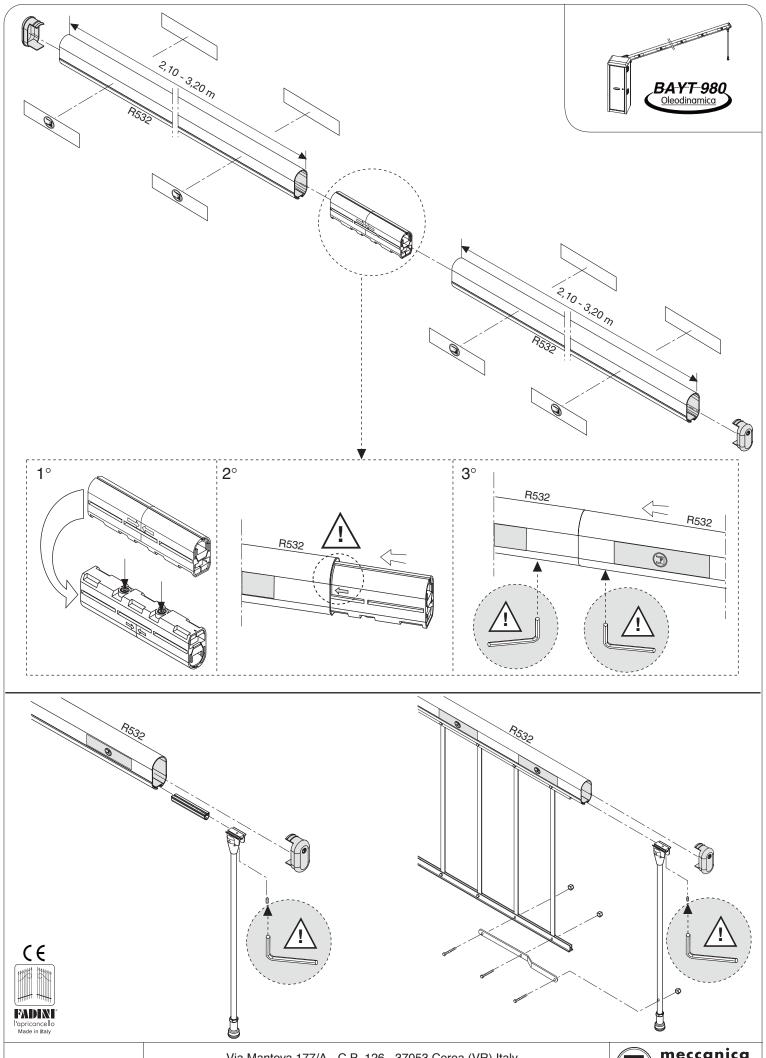


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PADINI*
the gate opener
Made in Italy

The manufacturing firm reserves the right to modify this manual without notice; in addition it assumes no responsibility for possible errors or damages to things or persons.



Dis. 5379

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