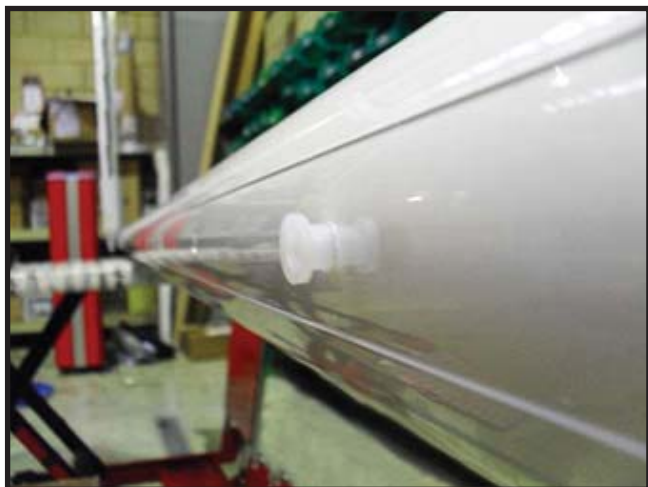
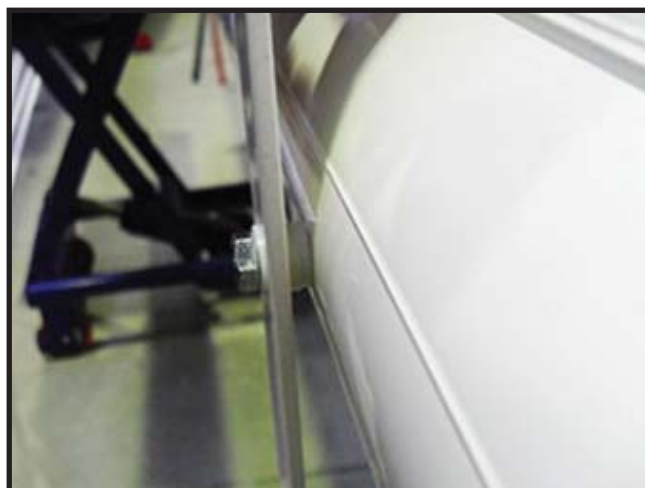


# B680 Top & Bottom Skirt Assembly Instructions

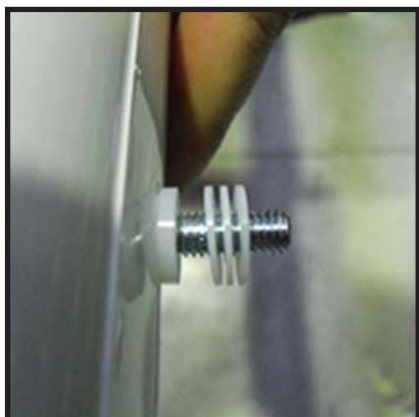
1. Push plastic inserts into 8mm holes on both sides of the beam.



2. Use M6 Hex bolts to secure vertical strips to the beam. Use 1 x plastic washer under the bolt head and 3 x plastic washers between the vertical strip and the beam to act as a spacer.

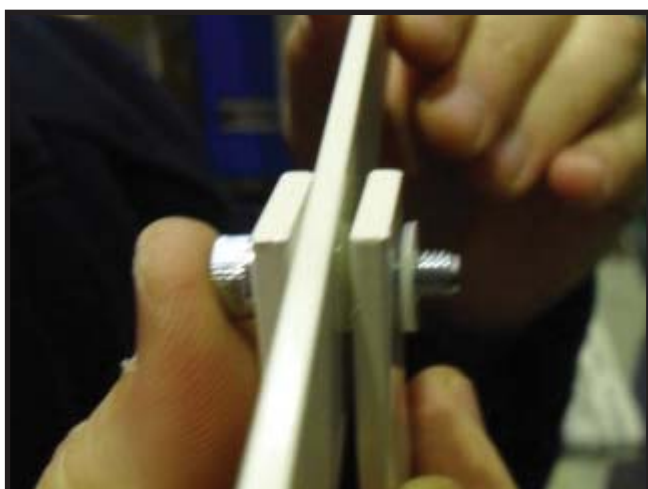
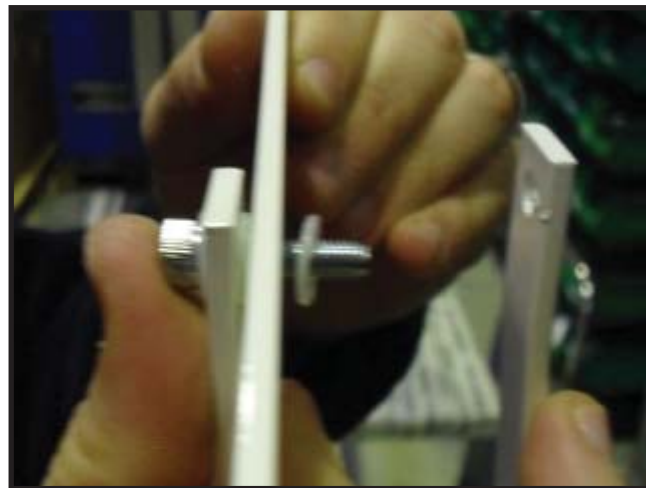
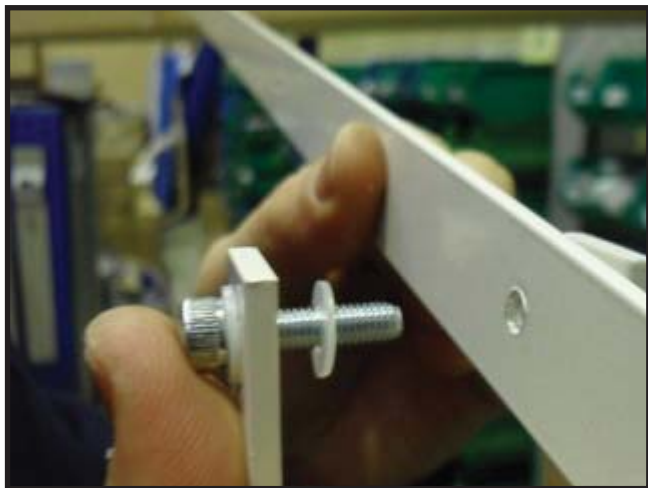


3. Repeat with another strip on the other side of the beam, ensure that both vertical strips are orientated with their tips bending away from each other.



# B680 Top & Bottom Skirt Assembly Instructions

4. Using the M5 bolts and nylon washers, bolt through the end of the first vertical strip, then horizontal strip and then the second vertical strip. Repeat at the top and bottom of each vertical strip.



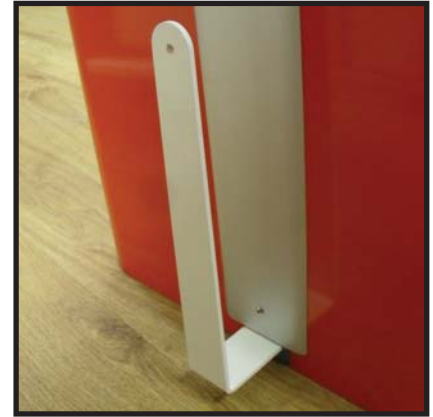
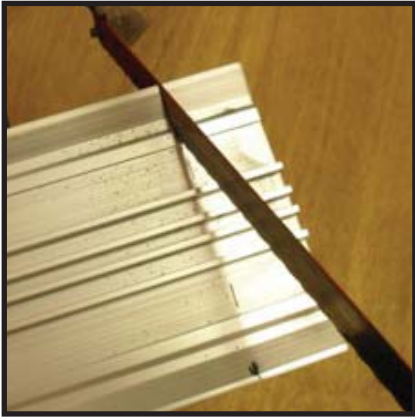
Note: The top and bottom strips will need to be joined in the centre and trimmed with a hacksaw to the length required if too long.

5. Fit anchor bracket to barrier frame. This can be done before the cover is fitted or afterwards. Secure the bracket using countersunk screws in the two outer holes.



# B680 Top & Bottom Skirt Assembly Instructions

6. To secure the barrier cover the in-fill strip needs to be shortened by cutting approximately 25mm from the lower edge. The cover and case are then secured by bolting through the in-fill strip and the centre hole in the bracket and into the threaded hole in the barrier structure.



Note: the barrier should be tested and the spring balanced prior to fitting the cover as this makes spring adjustment easier.

7. Fit the link arm to connect from the bottom of the skirt to the anchor bracket.

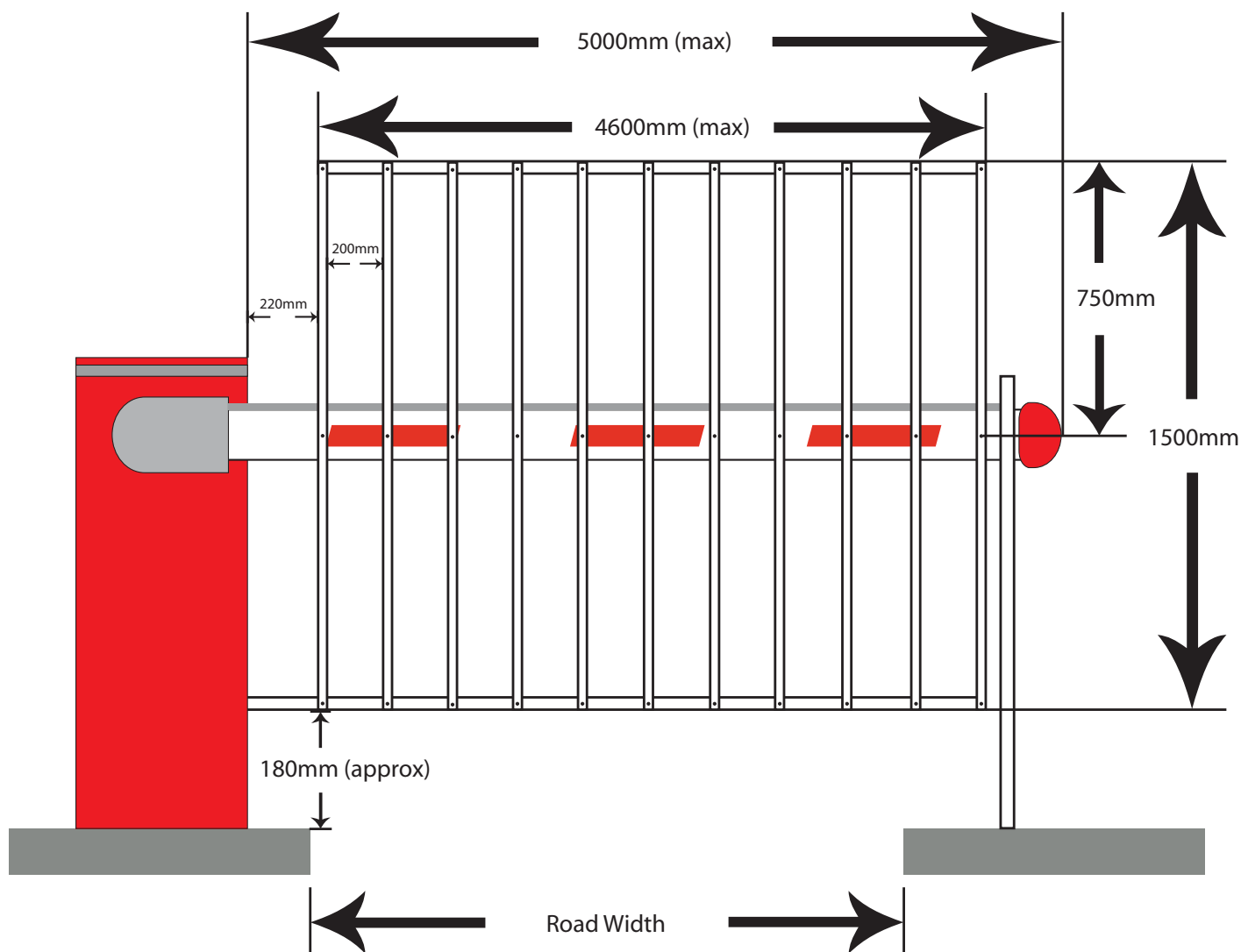


8. The finished skirt (pictures below are from the unpainted pre-production unit)



# B680 Top & Bottom Skirt Assembly Instructions

## B680 Top & Bottom Skirt dimensions



T&B Skirt Balancing Table										
Beam Length	5	4.8	4.6	4.4	4.2	4	3.8	3.6	3.4	3.2
(No. Vert Strips)	(24)	(23)	(22)	(21)	(20)	(19)	(18)	(17)	(16)	(15)
No Accessories	5	4	4	4	3	3	3	3	2	2
Lights	5	4	4	4	4	3	3	3	2	2
Lights/Pogo	5	5	4	4	4	4	3	3	3	2
Pogo	5	5	4	4	4	3	3	3	3	2

The table above indicates the correct hole in the rocker arm to use when balancing beams with top and bottom skirts and replaces table 3 in section 12 of the installation manual